THE AVIATION POINT · THEAVIATIONPOINT.COM · THE AVIATION POINT · THEAVIATIONPOINT.COM · THE AVIATION POINT · THEAVIATIONPOINT.COM · THE AVIATION POINT · THEAVIATIONPOINT.COM · THE AVIATION POINT · THEAVIATIONPOINT.COM · THE AVIATION POINT · THEAVIATIONPOINT.COM · THE AVIATION POINT · THEAVIATIONPOINT.COM

ATS rivet guns — 200B and 2X to 9X

The ATS rivet gun range, from the specification table ATS publishes on its own product pages.

Specification

Item	Value
Type	Pneumatic rivet gun
Published by	ATS, on its own ATS range
Air inlet	1/4 in NPT (2X, 3X and 4X pages)
Finish	Non-slip powder coat (2X, 3X and 4X pages)

Item	Value
Supplied with	Beehive and Mechaid retainer springs, 4 oz bottle of ATS Tool Oil (2X, 3X and 4X pages)
Warranty	ATS-Pro Limited Lifetime (2X, 3X and 4X pages)
Status	Maker's published figures, read 31 October 2026. Confirm with the maker before relying on one.

Dimensions by size

Dimension	200B	2X	3X	4X	5X	7X	9X
Length	4 in (101.6 mm)	5-1/2 in (139.7 mm)	6-1/2 in (165.1 mm)	7-1/2 in (190.5 mm)	7-1/2 in (190.5 mm)	8-1/2 in (215.9 mm)	9-1/2 in (241.3 mm)
Stroke	1-3/8 in (34.9 mm)	2-1/4 in (57.2 mm)	2-7/8 in (73.0 mm)	3-1/16 in (77.8 mm)	2-11/16 in (68.3 mm)	—	5-13/16 in (147.6 mm)
Bore	1/2 in (12.70 mm)	1/2 in (12.70 mm)	1/2 in (12.70 mm)	1/2 in (12.70 mm)	3/4 in (19.05 mm)	3/4 in (19.05 mm)	3/4 in (19.05 mm)
Shank	.401 in (10.19 mm)	.401 in (10.19 mm)	.401 in (10.19 mm)	.401 in (10.19 mm)	.498 in (12.65 mm)	.498 in (12.65 mm)	.498 in (12.65 mm)
Capacity, as the table prints it	5/32 in (3.97 mm)	1/8 in (3.18 mm)	3/16 in (4.76 mm)	1/4 in (6.35 mm)	5/16 in (7.94 mm)	3/8 in (9.53 mm)	7/16 in (11.11 mm)

Inches as published are the official values. Millimetres are converted at 25.4 mm per inch and are not official.

Part numbers

Part no.	Size	Blows per minute	Air pressure, psi	Air use, CFM	Weight, lb
ATS-200B	200B	2850	90	2.2	2.1
ATS-2X	2X	2580	90	2.6	2.7
ATS-3X	3X	2160	90	2.9	3.4
ATS-4X	4X	1740	90	3.1	3.6
ATS-5X	5X	—	90	4.2	5.0
ATS-7X	7X	900	90	4.5	6.1
ATS-9X	9X	1140	90	4.7	6.4

Models as the source lists them. Figures in this table are as published.

Notes

- The same table is printed on the 200B, 2X, 3X, 4X, 5X and 7X pages. The 9X has no product page, so its figures rest on that table alone.
- The 7X stroke is left blank: the table gives 6-13/16 in, the 7X's own page 5-13/16 in.
- The 5X blows per minute are left blank: the table gives 1560, the 5X's own page 900.
- The table prints one capacity per model, with no rivet material. The 5X page gives 5/16 in aluminum and 1/4 in steel; the 7X page gives 3/8 in aluminum and 3/16 in steel.
- The table gives 90 psi; the 5X and 7X pages give an operating pressure of 80 to 100 psi.
- Inlet, finish, supplied items and warranty are those of the 2X, 3X and 4X pages.

SOURCES · ATS-2X — ATS Pro 2X Rivet Gun, product page · ATS-3X — ATS Pro 3X Rivet Gun, product page · ATS-4X — ATS Pro 4X Rivet Gun, product page · ATS-5X — ATS 5X Rivet Gun, product page · ATS-7X — ATS 7X Rivet Gun, product page · ATS-200B — 200B Rivet Gun, ATS Pro, product page

SCAN · OPEN THIS DATA SHEET
theaviationpoint.com/parts/tools/ats-rivet-guns/

THE AVIATION POINT · THEAVIATIONPOINT.COM · THE AVIATION POINT · THEAVIATIONPOINT.COM · THE AVIATION POINT · THEAVIATIONPOINT.COM · THE AVIATION POINT · THEAVIATIONPOINT.COM · THE AVIATION POINT · THEAVIATIONPOINT.COM · THE AVIATION POINT · THEAVIATIONPOINT.COM · THE AVIATION POINT · THEAVIATIONPOINT.COM