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Forstner bit

Precise, flat-bottomed bore.

Specification

Item	Value
Type	Wood drill
Point	—
Material	—
Use for	Wood, in any orientation to the grain
Do not use for	Drill motors: it must be used in a drill press

A dash means the sources do not state it.

Notes

- **Inch values are official.** Aviation is designed and worked in inches. Millimetres are converted and are not official; where one is shown, the metric drill is the nearest alternative, not the official drill.
- It does not clear chips: pull it out periodically.

SOURCES · FAA-H-8083-31, AMT Handbook, Airframe, Volume 1

SCAN · OPEN THIS DATA SHEET
theaviationpoint.com/parts/drills/forstner/

Reference data. The aircraft manufacturer's documentation (SRM / IPC) takes precedence.