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Structural Adhesives: Epoxy Paste and MMM-A-132

Two-part epoxy paste adhesive properties

EA 9394 AERO properties (Henkel bulletin)

Property	Value
Cure at 77 F	3 to 5 days for normal performance
Accelerated cure	Up to 200 F (93 C), small masses only
Glass transition, dry	78 C (172 F)
Glass transition, wet	68 C (154 F)
Hardness at room temperature	Shore D 88

Key points

- **One adhesive.** Only EA 9394 AERO is given, and only the figures we read.
- **No mix ratio or pot life** for it; read the TDS.
- **No film adhesives.** We did not find a public sheet to cite.

SOURCES · Henkel, LOCTITE EA 9394 AERO technical process bulletin · FAA AC 43.13-1B CHG 1, Chapter 6

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Educational reference only, not approved data. Always consult the applicable SRM, AMM, or AC 43.13-1B and your certifying authority.