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H680B208 — straight pulling head for CherryMAX

Pulling Head for 1/4" CherryMAX Rivets.

Specification

Item	Value
Type	Straight pulling head
Maker	Cherry Aerospace
Tool sheet	TS-H680B208, 07/03/07

Part numbers

Part no.	Size
H680B208	Pulling head

Cherry's part numbers on this tool sheet.

What it installs as supplied

Fastener	Diameter
CherryMAX	8 (1/4")

Riveters

Riveter	Adapter	Note
G784	—	HYDROSHIFT riveter; attaches directly
G689	—	HYDROSHIFT riveter; attaches directly

Parts list

Item	Part number	Description	Qty
1	749B53	NOSEPIECE	1
2	680B209	SLEEVE	1
3	749B46	COLLET	1
4	563C35	JAWS (NO O-RING)	1 SET
5	749B47	JAW FOLLOWER	1
6	P-112	O-RING (2-012 N219-7)	12
7	749B48	STEM STOP	1
8	P-119	O-RING (2-009 N219-7)	2
9	749B49	COLLET ADAPTER	1

Notes

- Secure threaded connections with Loctite No. 242.

SOURCES · Cherry Aerospace, Tool Sheet TS-H680B208, 07/03/07

SCAN · OPEN THIS DATA SHEET
theaviationpoint.com/parts/tools/h680b208/

Reference data. The aircraft manufacturer's documentation (SRM / IPC) takes precedence.