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H702-3NPR — straight pulling head for Cherry nut-plate rivets 3/32"

Cherry Nut-Plate Rivet Pulling Head.

Specification

Item	Value
Type	Straight pulling head
Maker	Cherry Aerospace
Tool sheet	TS-H702-3NPR, Rev. A, 02/05/07

Part numbers

Part no.	Size
H702-3NPR	3/32 in (-3)

Cherry's part numbers on this tool sheet.

What it installs as supplied

Fastener	Diameter	Note
Cherry nut-plate rivets 3/32"	3/32"	nose piece 728A9-3
Cherry nut-plate rivets 1/8"	1/8"	extra nose piece 728A9-104 provided with head

Riveters

Riveter	Adapter	Note
G702	—	fits directly
G702A	—	fits directly

Parts list

Item	Part number	Description	Qty
1	728A9-3	Nose Piece, 3/32"	1
1	728A9-104	Nose Piece, 1/8"	1
2	702B19	Sleeve	1
3	671A16	Jam Nut	1
4	702A20	Collet	1
5	728B4	Jaws (2 pcs)	1 set
6	743A8-3NPR	Jaw Follower	1
7	732A8	Spring	1

Notes

- Mounting: connect tool to air supply; place jaws (5) inside collet (4); insert jaw follower (6) with spring (7) into collet; screw onto head piston ensuring tapered end of jaw follower aligned in bevel in back end of jaws; thread nosepiece (1) fully into sleeve (2) and place over collet/jaw assembly; thread onto riveter while depressing trigger, tighten snugly; tighten jam-nut (3).
- Keep head clean and dry, parts securely tightened; lubricate inside cone of collet with Lubriplate for jaw alignment; replace worn components.

SOURCES · Cherry Aerospace, Tool Sheet TS-H702-3NPR, Rev. A, 02/05/07

SCAN · OPEN THIS DATA SHEET
theaviationpoint.com/parts/tools/h702-3npr/

Reference data. The aircraft manufacturer's documentation (SRM / IPC) takes precedence.