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H721-4-60 — straight pulling head for Rivetless Nut Plate

Rivetless Nut Plate Pulling Head.

Specification

Item	Value
Type	Straight pulling head
Maker	Cherry Aerospace
Tool sheet	TS-H721-4-60, Rev. A, 02/05/07

Part numbers

Part no.	Size
H721-4-60	Pulling head

Cherry's part numbers on this tool sheet.

What it installs as supplied

Fastener	Diameter
Rivetless Nut Plate (size -4, designation -60 as per head name)	-4

Parts list

Item	Part number	Description	Qty
1	747-051	Insert, H721-4-60	1
2	747-052	Nosepiece, H721-4-60	1
3	747-053	Sleeve, H721-4	1
4	747-048	Collet, H721	1
5	563-031	Jaws, set of 3	1
6	747-054	Follower, jaw, H721-4	1
7	P-1423	Spring, compression	1
8	747-042	Drawbar	1
9	671A16	Nut, 3/4 -20 UNEF	1

Notes

- In case of damage, dismantle and replace with parts from the parts list.
- Lubricate the jaws and collet every 1,000 installations. Keep head clean around riveting end (adhesives, chips, sealants clog jaw serrations).

SOURCES · Cherry Aerospace, Tool Sheet TS-H721-4-60, Rev. A, 02/05/07

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