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H83B-5MB — straight pulling head for MAXIBOLT 'S' type

MAXIBOLT Straight Pulling Head for -5 Diameter 'S' Type MAXIBOLTs.

Specification

Item	Value
Type	Straight pulling head
Maker	Cherry Aerospace
Weight	0.2 lb (0.09 kg)
Tool sheet	TS-H83B-5MB, Rev. H, 08-31-11

Part numbers

Part no.	Size
H83B-5MB	5/32 in (-5)

Cherry's part numbers on this tool sheet.

What it installs as supplied

Fastener	Diameter
MAXIBOLT 'S' type	5

Riveters

Riveter	Adapter	Note
G83	—	Power Riveter
G84-LS	744-700	Split Power Riveter

Parts list

Item	Part number	Description	Qty
1	652-040	NOSE PIECE	1
2	652-005	SLEEVE	1
3	652-030	COLLET	1
4	513-057	O-RING	1
5	744C75	JAW SET	1
6	652-031	JAW FOLLOWER	1
7	P-1425	COMPRESSION SPRING	1

Notes

- Bayonet mount: depress trigger and attach sleeve assembly.
- Clean nose piece, jaw set and collet every 1,000 installations or on failure. Lubricate outside of jaw set with Lubriplate. Replace worn or broken components.

SOURCES · Cherry Aerospace, Tool Sheet TS-H83B-5MB, Rev. H, 08-31-11

SCAN · OPEN THIS DATA SHEET
theaviationpoint.com/parts/tools/h83b-5mb/

Reference data. The aircraft manufacturer's documentation (SRM / IPC) takes precedence.