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H83B-6MBU — straight pulling head for Cherry 'U' type MAXIBOLT; Huck

MAXIBOLT Straight Pulling Head for -6 diameter 'U' type MAXIBOLT fasteners.

Specification

Item	Value
Type	Straight pulling head
Maker	Cherry Aerospace
Weight	0.2 lb (0.09 kg)
Tool sheet	TS-H83B-6MBU, Rev. C, 08/16/17

Part numbers

Part no.	Size
H83B-6MBU	3/16 in (-6)

Cherry's part numbers on this tool sheet.

What it installs as supplied

Fastener	Diameter
Cherry 'U' type MAXIBOLT; Huck (ALCOA) 'U' and 'S' type Blind Bolts	6

Riveters

Riveter	Adapter	Note
G83A	—	
G84	—	
G84-LS	744-700	Split Power Riveter

Parts list

Item	Part number	Description	Qty
1	652-178	NOSE PIECE	1
2	652-005	SLEEVE	1
3	652-030	COLLET	1
4	744C76	JAW SET	1
5	652-031	JAW FOLLOWER	1
6	P-1425	COMPRESSION SPRING	1

Notes

- For greatly improved tool life choose a Cherry 'S' type MAXIBOLT (shift washer type).
- Visually inspect front end of nosepiece often (short life due to high installation shock; replace if damaged). Clean nose piece, jaw set and collet every 1,000 installations or on failure. Lubricate outside of jaw set with Lubriplate or similar light lubricant. Replace worn or broken components.

SOURCES · Cherry Aerospace, Tool Sheet TS-H83B-6MBU, Rev. C, 08/16/17

SCAN · OPEN THIS DATA SHEET
theaviationpoint.com/parts/tools/h83b-6mbu/

Reference data. The aircraft manufacturer's documentation (SRM / IPC) takes precedence.