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H84A6E-8MB — straight pulling head for 8 Dia MAXIBOLTs

Extended Pulling Head for 8 Diameter BlindBolts (MAXIBOLTs), 6 inch extension.

Specification

Item	Value
Type	Straight pulling head
Maker	Cherry Aerospace
Weight	4.2 lb (1.91 kg)
Tool sheet	TS-H84A6E-8MB, Rev. A, 14-MAY-19

Part numbers

Part no.	Size
H84A6E-8MB	1/4 in (-8)

Cherry's part numbers on this tool sheet.

What it installs as supplied

Fastener	Diameter	Note
8 Dia MAXIBOLTs (Blind Bolts), S type (nosepiece 652-035)	8	where a 6 inch extension is needed

Riveters

Riveter	Adapter	Note
G84	—	power riveter
G84-LS	744-700	split power riveter

Reconfiguration: nosepiece, jaws and follower

Fastener	Dia.	Nosepiece	Jaws	Jaw follower	Note
8 Dia MAXIBOLT U-type fasteners	8	652-179	865C25	652-031	Use 652-179 for U-type fasteners

Change these parts to install the other fasteners.

Parts list

Item	Part number	Description	Qty
1	652-035	Nosepiece (see notes)	1
2	975-048	6" Extended Sleeve	1
3	652-111	6" Collet Extension	1
4	P-1425	Compression Spring	1
5	652-031	Jaw Follower	1
6	865C25	Jaw Set (3 jaws)	1
7	652-030	Collet	1

Notes

- * Use 652-179 for U-type fasteners.
- Collet Assembly = items 3 through 7.
- Mount: thread collet assembly onto riveter head piston; depress trigger and attach sleeve assembly onto bayonet mount.
- Lubricate outside configuration of the jaw set with Lubriplate or similar light lubricant. Clean nose piece, jaw set and collet every 1,000 installations or on failure.

SOURCES · Cherry Aerospace, Tool Sheet TS-H84A6E-8MB, Rev. A, 14-MAY-19

SCAN · OPEN THIS DATA SHEET
theaviationpoint.com/parts/tools/h84a6e-8mb/

Reference data. The aircraft manufacturer's documentation (SRM / IPC) takes precedence.

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