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H84BR-568 — straight pulling head for MAXIBOLT Plus

MAXIBOLT Plus Pulling Head.

Specification

Item	Value
Type	Straight pulling head
Maker	Cherry Aerospace
Tool sheet	TS-H84BR-568, Rev. C, 8 August 2008

Part numbers

Part no.	Size
H84BR-568	-5, -6, -8

Cherry's part numbers on this tool sheet.

What it installs as supplied

Fastener	Diameter
MAXIBOLT Plus	5, 6, 8

Parts list

Item	Part number	Description	Qty
1	652-043	JAW SET, MAXIBOLT PLUS	1
2	625-048	RETAINER, SPRING	1
3	652-055	OUTER SLEEVE	1
4	652-056	ADAPTER, DRAWBAR	1
5	652-057	FOLLOWER, JAW	1
6	652-058	COLLET H84BR-568	1
7	P-1456	SPRING, JAW FOLLOWER	1
8	P-1426	SPRING, HEAVY DUTY	1

Notes

- To unmount pulling head from riveter use removal wrench 975-023 applied to flats on drawbar adapter (item 4).
- Clean sleeve (3), jaws (1) and collet (6) every 1,000 installations or on failure. Lubricate outside of jaws with Lubriplate or similar light lubricant. At assembly lubricate top of jaw follower (5) with Lubriplate; use Loctite 242 or equivalent to lock drawbar adaptor (4) to collet (6).

SOURCES · Cherry Aerospace, Tool Sheet TS-H84BR-568, Rev. C, 8 August 2008

SCAN · OPEN THIS DATA SHEET
theaviationpoint.com/parts/tools/h84br-568/

Reference data. The aircraft manufacturer's documentation (SRM / IPC) takes precedence.