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H84C-8MBU — straight pulling head for MAXIBOLT 'U' type

High Performance MAXIBOLT Pulling Head for -8 diameter 'U' type MAXIBOLTs (Blindbolts).

Specification

Item	Value
Type	Straight pulling head
Maker	Cherry Aerospace
Weight	0.2 lb (0.09 kg)
Tool sheet	TS-H84C-8MBU, 5/12/09

Part numbers

Part no.	Size
H84C-8MBU	1/4 in (-8)

Cherry's part numbers on this tool sheet.

What it installs as supplied

Fastener	Diameter	Note
MAXIBOLT 'U' type (Blind Bolts)	8	supplied with 652-106 -8 U type nosepiece

Riveters

Riveter	Adapter	Note
G84	—	power riveter
G84-LS	744-700	split power riveter, with adaptor 744-700

Reconfiguration: nosepiece, jaws and follower

Fastener	Dia.	Note
MAXIBOLT 'S' type (Blind Bolts)	8	Designed to install -8 dia 'S' type MAXIBOLTs; for 'U' type use with 652-106 nose piece

Change these parts to install the other fasteners.

Parts list

Item	Part number	Description	Qty
1	P-1455	COMPRESSION SPRING	1
2	652-042	JAW FOLLOWER	1
3	652-102	JAW SET	1
4	513-057	O-RING	1
5	652-101	COLLET	1
6	652-060	SLEEVE	1
7	652-106	-8 U TYPE NOSEPIECE	1

Notes

- Mounting: attach riveter to air source; thread collet assembly securely onto riveter head piston; depress trigger and attach sleeve assembly onto bayonet mount.
- Clean nose piece, jaw set and collet every 1,000 installations or on failures. Lubricate outside of jaw set with Lubriplate or similar light lubricant.

SOURCES · Cherry Aerospace, Tool Sheet TS-H84C-8MBU, 5/12/09

SCAN · OPEN THIS DATA SHEET
theaviationpoint.com/parts/tools/h84c-8mbu/

Reference data. The aircraft manufacturer's documentation (SRM / IPC) takes precedence.

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