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H9015 — straight pulling head for Cherry 9000 series rivets

H9015 for 9000 Series Cherry Rivets.

Specification

Item	Value
Type	Straight pulling head
Maker	Cherry Aerospace
Tool sheet	TS-H9015, Rev. B, 29 Nov 23

Part numbers

Part no.	Size
H9015-3C	3/32 in (-3)
H9015-4C	1/8 in (-4)
H9015-5C	5/32 in (-5)
H9015-6C	3/16 in (-6)

Cherry's part numbers on this tool sheet.

What it installs as supplied

Fastener	Diameter	Note
Cherry 9000 series rivets (countersunk version installs both flush and universal head)	3/32, 1/8, 5/32, 3/16	heads H9015-3C (3/32), H9015-4C (1/8), H9015-5C (5/32), H9015-6C (3/16)

Riveters

Riveter	Adapter	Note
G902-15	—	fits directly
G715A (older Cherry power riveters)	—	fits directly
G704B, G746A and G747	704A9	with adapter

Parts list

Item	Part number	Description	Qty
1	711A9	Spring, Stem Stop (all heads)	1
2	712A10-1	Stem Stop (H9015-3C, -4C)	2
2	712A10-2	Stem Stop (H9015-5C, -6C)	2
3	711 C2-3C	Sleeve, Countersink head (H9015-3C)	1
3	711 C2-4C	Sleeve, Countersink head (H9015-4C)	1
3	711 C2-5C	Sleeve, Countersink head (H9015-5C)	1
3	711 C2-6C	Sleeve, Countersink head (H9015-6C)	1
4	711B4	Collet (all heads)	1
5	711 B6-34	Jaws (H9015-3C, -4C)	1 set
5	711 B6-56	Jaws (H9015-5C, -6C)	1 set
6	711A7	Jaw Follower (all heads)	1
7	711A8	Spring, Follower (all heads)	1
8	711 B5	Drawbolt (all heads)	1
9	P1158	Spring, return (all heads)	1
10	711B12	Retainer Cap (all heads)	1
11	680A25	Spring, Retainer Cap (all heads)	1
12	G6JN	Jam Nut (all heads)	1

Notes

- Pulling head numbers by rivet diameter: 3/32 H9015-3C, 1/8 H9015-4C, 5/32 H9015-5C, 3/16 H9015-6C.
- Countersunk version installs both flush and universal head rivets.
- Inspect active area regularly; clean jaws and jaw cavity inside the collet every 1,000 installations; lubricate outside of jaws with Lubriplate or similar light grease; Loctite 242 (removable) on threaded components.

SOURCES · Cherry Aerospace, Tool Sheet TS-H9015, Rev. B, 29 Nov 23

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