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HSS drill, 118° point

The general point, 59° either side of centre.

Specification

Item	Value
Type	Twist drill
Point	118°
Material	High speed steel
Use for	General drilling, steel and cast iron
Do not use for	—

A dash means the sources do not state it.

Notes

- **Inch values are official.** Aviation is designed and worked in inches. Millimetres are converted and are not official; where one is shown, the metric drill is the nearest alternative, not the official drill.

SOURCES · FAA-H-8083-30B, AMT General Handbook, Chapter 11

SCAN · OPEN THIS DATA SHEET
theaviationpoint.com/parts/drills/hss-118-point/

Reference data. The aircraft manufacturer's documentation (SRM / IPC) takes precedence.