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Inserts

One data sheet per standard, transcribed from the standard itself: dimensions by size and every part number.

The family

Standard	Title	In short	Part numbers
MS21209	Insert, Screw Thread, Helical Coil	helical coil screw thread insert, coarse and fine	88
MS51830	Insert, Mini and Lightweight, Locked In, Key Locked, Corrosion-Resistant Steel	mini and lightweight key-locked insert	12
MS51831	Insert, Heavy Duty, Locked In, Key Locked, Corrosion-Resistant Steel	heavy-duty key-locked insert	7
NAS1130	Insert, Screw Thread, Helical Coil, Tangless, Free Running and Self-Locking, Type 304 Corrosion-Resistant Steel	tangless helical coil insert, free running and self-locking, 304 CRES	59
NAS1394	Insert, Lightweight, Self-Locking and Non Self-Locking, Threaded Metal	lightweight threaded insert, key locked	8
NAS1395	Insert, Heavy Duty, Self-Locking and Non Self-Locking, Threaded Metal	heavy-duty threaded insert, key locked	4
NAS1832	Insert, Blind Threaded, Sandwich Panel	blind threaded insert for sandwich panel	11
NAS1833	Insert, Thru Threaded, Sandwich Panel	through-threaded insert for sandwich panel	8
NAS1834	Insert, Countersunk and Thru Clearance Hole, Sandwich Panel	clearance-hole insert for sandwich panel (countersunk or thru)	19
NAS1835	Insert, Molded In, Blind Threaded, Floating, Sandwich Panel	floating blind threaded insert for sandwich panel	5
NAS1836	Insert, Blind Threaded, Lightweight, Sandwich Panel	lightweight blind threaded insert for sandwich panel	33
TYE102	Panel Insert, 102 Series, Thru Bolt, Plug and Sleeve	thru-bolt panel insert, plug and sleeve, aluminum alloy	11

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Reference data. The aircraft manufacturer's documentation (SRM / IPC) takes precedence.