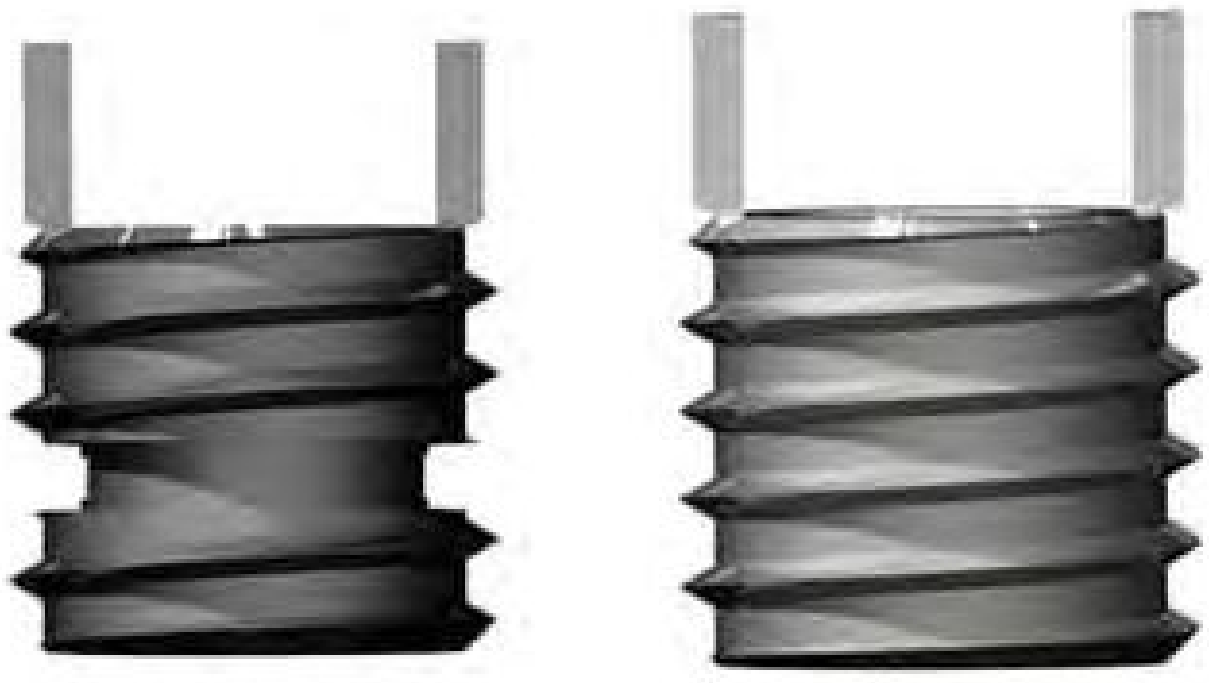
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NAS1394 — lightweight threaded insert, key locked

Insert, Lightweight, Self-Locking and Non Self-Locking, Threaded Metal: part numbers and the sizes commonly stocked.



NAS1394

Specification

Item	Value
Type	Threaded insert, lightweight, key locked
Material	Alloy steel (dash) or corrosion-resistant steel (C)
Status	Check the current issue before design use.

Part numbers

.1640-32 2 part numbers

Part no.	External thread	Length, in
NAS1394C08	.2500-20	.250
NAS1394C08L	.2500-20	.250

.2500-28 2 part numbers

Part no.	External thread	Length, in
NAS1394C4	.3750-16	.375
NAS1394C4L	.3750-16	.375

.1900-32 2 part numbers

Part no.	External thread	Length, in
NAS1394C3	.3125-18	.3125
NAS1394C3L	.3125-18	.3125

.3125-24 2 part numbers

Part no.	External thread	Length, in
NAS1394C5	.4375-14	.4375
NAS1394C5L	.4375-14	.4375

How to read the part number

Part	Meaning
C	Letter: Corrosion-resistant steel (a dash in its place: alloy steel)
L	Letter: After the dash number: self-locking
Example	NAS1394C3L — Corrosion-resistant steel, self-locking, .1900-32 internal thread

Notes

- The size column is the internal thread; the external thread and length are those of the listing.
- A dash in place of C indicates alloy steel; add L after the dash number for self-locking.

SOURCES · NAS1394 — Insert, Lightweight, Self-Locking and Non Self-Locking, Threaded Metal

SCAN · OPEN THIS DATA SHEET
theaviationpoint.com/parts/inserts/nas1394/

Reference data. The aircraft manufacturer's documentation (SRM / IPC) takes precedence.