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NAS1832 — blind threaded insert for sandwich panel

Insert, Blind Threaded, Sandwich Panel: part numbers and the sizes commonly stocked.

Specification

Item	Value
Type	Sandwich panel insert
Material	Carbon steel; add C after the basic number for corrosion-resistant steel
Status	Check the current issue before design use.

Part numbers

.1640-32 4 part numbers

Part no.	J, in	Length, in
NAS1832-08-3	.367	.375
NAS1832-08-3M	.367	.375
NAS1832-08-4	.367	.500
NAS1832-08-6	.367	.750

.1900-32 6 part numbers

Part no.	J, in	Length, in
NAS1832-3-3	.367	.375
NAS1832-3-3M	.367	.375
NAS1832-3-4	.367	.500
NAS1832-3-5	.367	.625
NAS1832-3-6	.367	.750
NAS1832-3-7	.367	.875

.2500-28 1 part number

Part no.	J, in	Length, in
NAS1832-4-4	.467	.500

How to read the part number

Part	Meaning
Format	NAS1832-<size>-<length>
Example	NAS1832-3-4 — Thread and length as in its row of the table

Notes

- No letter after the basic part number: carbon steel; C after the basic number: corrosion-resistant steel; M after the second dash number: dry film lubricant.
- The size column is the thread. Potting slots or vent holes, .092-.097, are located 180° apart, as shown in the listing drawing.

SOURCES · NAS1832 — Insert, Blind Threaded, Sandwich Panel

SCAN · OPEN THIS DATA SHEET
theaviationpoint.com/parts/inserts/nas1832/

Reference data. The aircraft manufacturer's documentation (SRM / IPC) takes precedence.