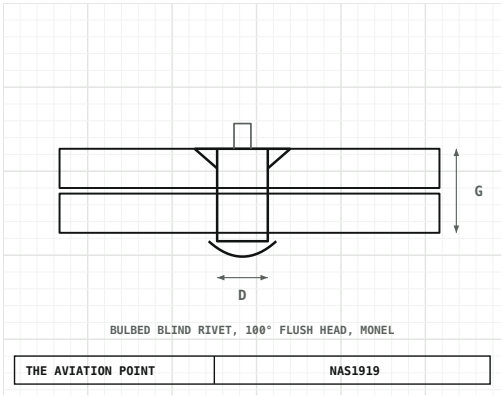
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NAS1919 — bulbed blind rivet, 100° flush head, Monel

Blind rivet, 100° flush head, bulbed, Monel, mechanically-locked spindle: nominal sizes, grip ranges and commonly stocked part numbers.



NAS1919



Engineering drawing · dimensions in inches

Specification

Item	Value
Type	Blind rivet, bulbed, Monel
Material	Monel
Status	Listing data: sizes and part numbers commonly stocked. The standard or manufacturer drawing governs; check its current issue before design use.

Dimensions by size

Dimension, in	.125	.156
D — Diameter, as printed	.125	.156

Nominal diameters as listed. Dimensions not given there are not stated here; take them from the standard.

Part numbers

.125 8 part numbers

Part no.	Tooling	Grip min, in	Grip max, in
NAS1919M04-02	Standard	.063	.125
NAS1919M04-03	Standard	.126	.187
NAS1919M04-04	Standard	.188	.250
NAS1919M04-05	Standard	.251	.312
NAS1919M04S02	Single action tooling	.063	.125
NAS1919M04S03	Single action tooling	.126	.187
NAS1919M04S04	Single action tooling	.188	.250
NAS1919M04S05	Single action tooling	.251	.312

.156 8 part numbers

Part no.	Tooling	Grip min, in	Grip max, in
NAS1919M05-02	Standard	.080	.125
NAS1919M05-03	Standard	.126	.187
NAS1919M05-04	Standard	.188	.250
NAS1919M05-05	Standard	.251	.312
NAS1919M05S02	Single action tooling	.080	.125
NAS1919M05S03	Single action tooling	.126	.187
NAS1919M05S04	Single action tooling	.188	.250
NAS1919M05S05	Single action tooling	.251	.312

How to read the part number

Part	Meaning
-	Tool: No S: standard tooling
S	Tool: Single action, non-shifting tooling
Example	NAS1919M04-03 — diameter .125, grip dash 03 (grip range .126-.187 in)

Notes

- M04 = .125 diameter, M05 = .156 diameter; S after it marks a rivet for single action, non-shifting tooling. The last two digits are the grip dash.
- The listing heading names '100° flush head' for NAS1919 and NAS1921 together; its drawing shows a protruding head on NAS1921.
- Approved data governs. Use the fastener the SRM, drawing or IPC calls for.

SOURCES · NAS1919 — Blind rivet, 100° flush head, bulbed, Monel, mechanically-locked spindle

SCAN · OPEN THIS DATA SHEET
theaviationpoint.com/parts/blind-fasteners/nas1919/

Reference data. The aircraft manufacturer's documentation (SRM / IPC) takes precedence.

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