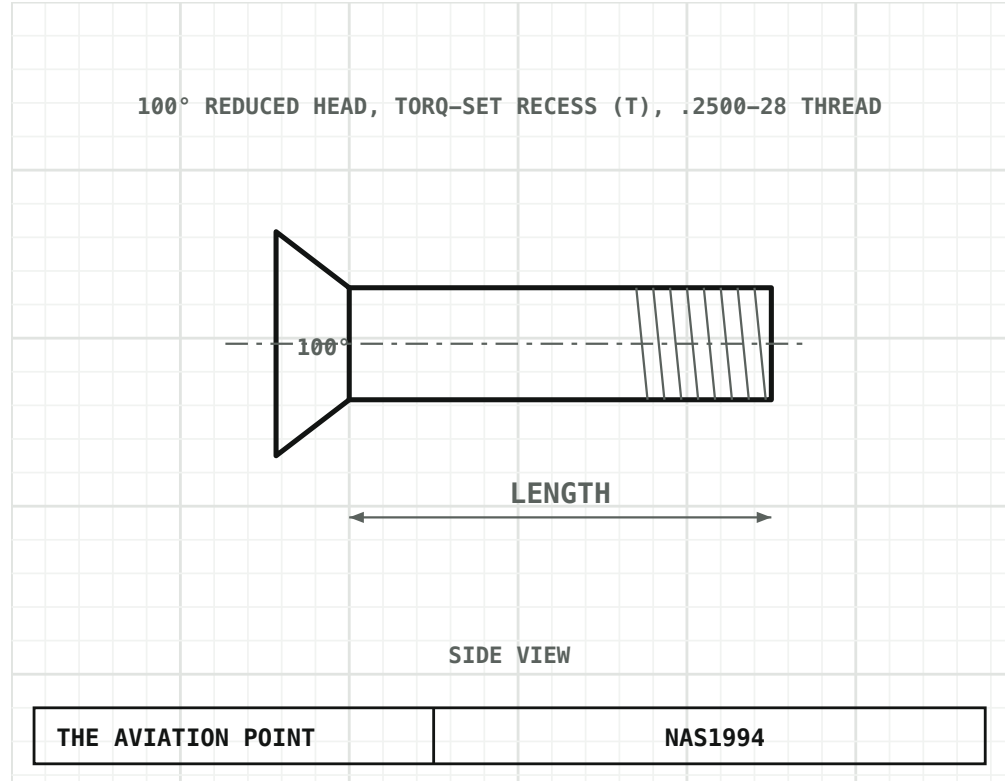
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NAS1994 — 100° reduced head, Torq-Set recess (T), .2500-28 thread

Bolt, 100° Reduced Head, Torq-Set Recess: thread, grip, length and commonly stocked part numbers.



NAS1994



Engineering drawing · dimensions in inches

Specification

Item	Value
Type	100° reduced head bolt
Status	Check the current issue before design use.

Dimensions by size

Dimension, in	.2500-28
Thread	.2500-28

Thread as stated for the standard. Head and shank dimensions are not shown here: take them from the standard.

Part numbers

.2500-28 8 part numbers

Part no.	Grip, in	Length, in
NAS1994-2T	.125	.550
NAS1994-C2T	.125	.550
NAS1994-3T	.188	.613
NAS1994-C3T	.188	.613
NAS1994-4T	.250	.675
NAS1994-C4T	.250	.675
NAS1994-C4PT	.250	.675
NAS1994-5T	.312	.737

How to read the part number

Part	Meaning
Format	NAS1994-<dash>
C	Suffix: Corrosion resistant
P	Suffix: Aluminum coating
Example	NAS1994-2T — 100° reduced head bolt, .2500-28 thread, grip .125, length .550

Notes

- T: Torq-Set recess. Add C for corrosion resistant; add P for aluminum coating.
- Part number format as commonly written; check the standard for the exact format.
- Approved data governs. Use the bolt the SRM, drawing or IPC calls for.

SOURCES · NAS1994 — Bolt, 100° Reduced Head, Torq-Set Recess

SCAN · OPEN THIS DATA SHEET
theaviationpoint.com/parts/structural-bolts/nas1994/