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Three- and four-flute enlarging drill

Enlarges a hole, does not originate one.

Specification

Item	Value
Type	Enlarging drill
Point	—
Material	—
Use for	Enlarging existing holes
Do not use for	Originating a hole

A dash means the sources do not state it.

Notes

- **Inch values are official.** Aviation is designed and worked in inches. Millimetres are converted and are not official; where one is shown, the metric drill is the nearest alternative, not the official drill.

SOURCES · FAA-H-8083-31, AMT Handbook, Airframe, Volume 1 · FAA-H-8083-30B, AMT General Handbook, Chapter 11

SCAN · OPEN THIS DATA SHEET
theaviationpoint.com/parts/drills/three-four-flute-enlarging/

Reference data. The aircraft manufacturer's documentation (SRM / IPC) takes precedence.